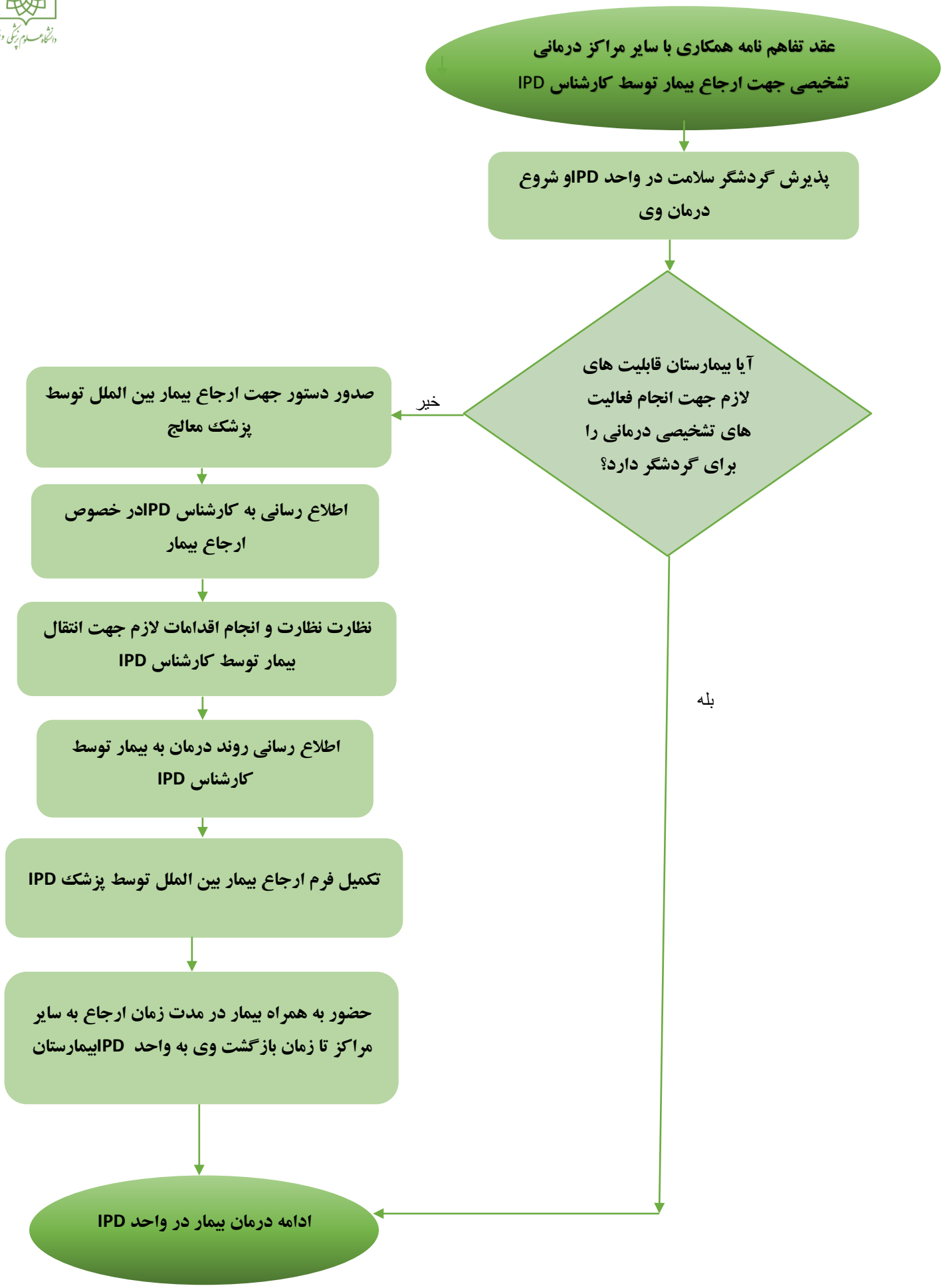فرآیند ارجاع ایمن بیمار گردشگر سلامت :